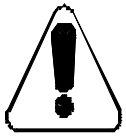


CHAIN INSTALLATION

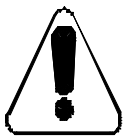
BEFORE STARTING

1. Read the following instructions thoroughly. If you don't understand a procedure, call Reimann & Georger Corporation or its distributors for assistance.
2. Because of the harsh environment to which concrete cutting saws are exposed, it is necessary that you follow all instructions accompanying your saw and its cutting attachments. In particular, the following instructions are highlighted.



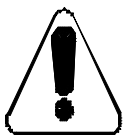
Caution: Excessive Chain Operating Speed Or Insufficient Water Supply Results In Excessive Wear To The Chain, Which Can Lead To Loss Of Strength And Chain Breakage. Operate Cutting Chain At Correct Speed With Adequate Water.

- For hydraulic driven saws, do not exceed a maximum hydraulic flow rate of 8 gallons/min (30 liters/min).
- Do not operate saw with water supply pressure below 50 psi (3.5 bar) as measured at the saw. Greater water pressure is recommended and desirable.
- Operate saw with correct motor rotation only.



Saw drive sprocket covers provide protection against contact with moving parts, ejected debris, broken chain, thrown water and concrete slurry.

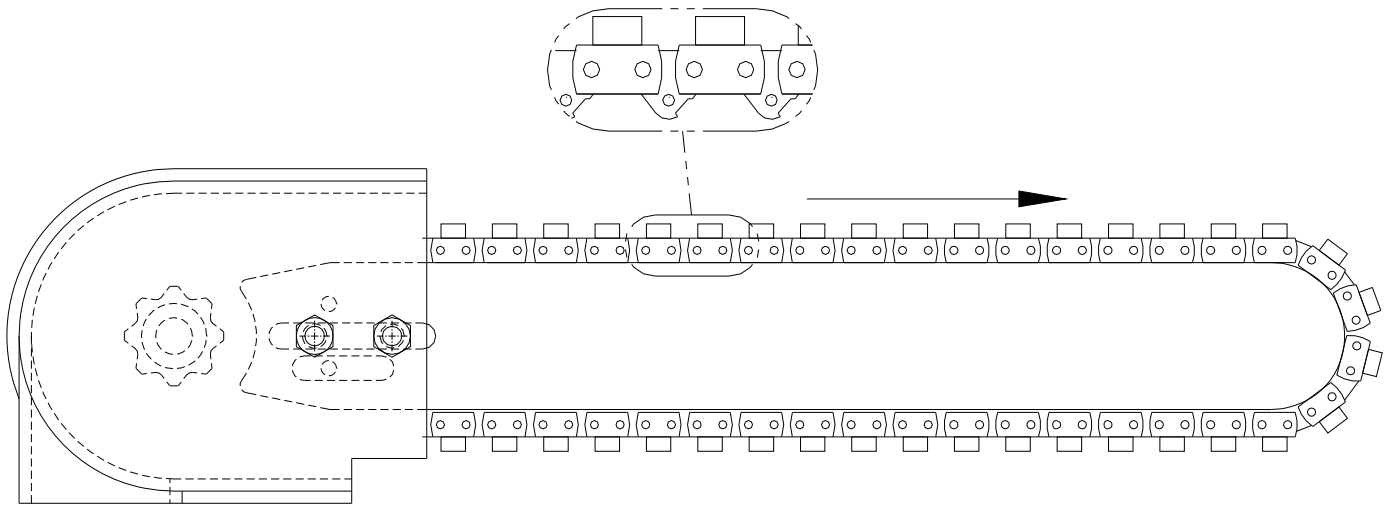
- Use only with saw drive sprocket cover secured in place.
- Do not operate saw with a damaged, modified, or broken drive sprocket cover.



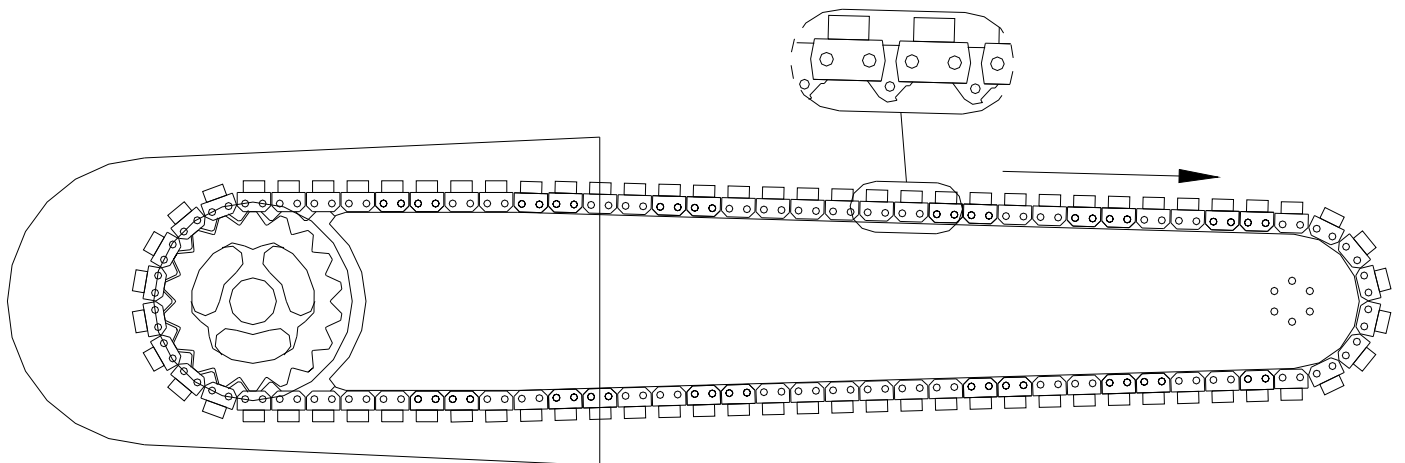
Failure to maintain cutting system regularly and properly can lead to premature wear and increase probability of chain breakage.

- Do not "over tension" the chain. Maximum chain tension is exceeded when the chain can not be easily rotated on full revolution around the bar by hand. Chain should pull freely.
- Maintain proper chain tension. Re-tension chain when driveline tangs hang completely out of bar groove.
- Ensure that bar water ports are free of debris or blockage. Always make sure water is running before starting to cut.

PROPER CHAIN ROTATION & MOUNTING



Mini Saw Shown



C150 Saw Shown